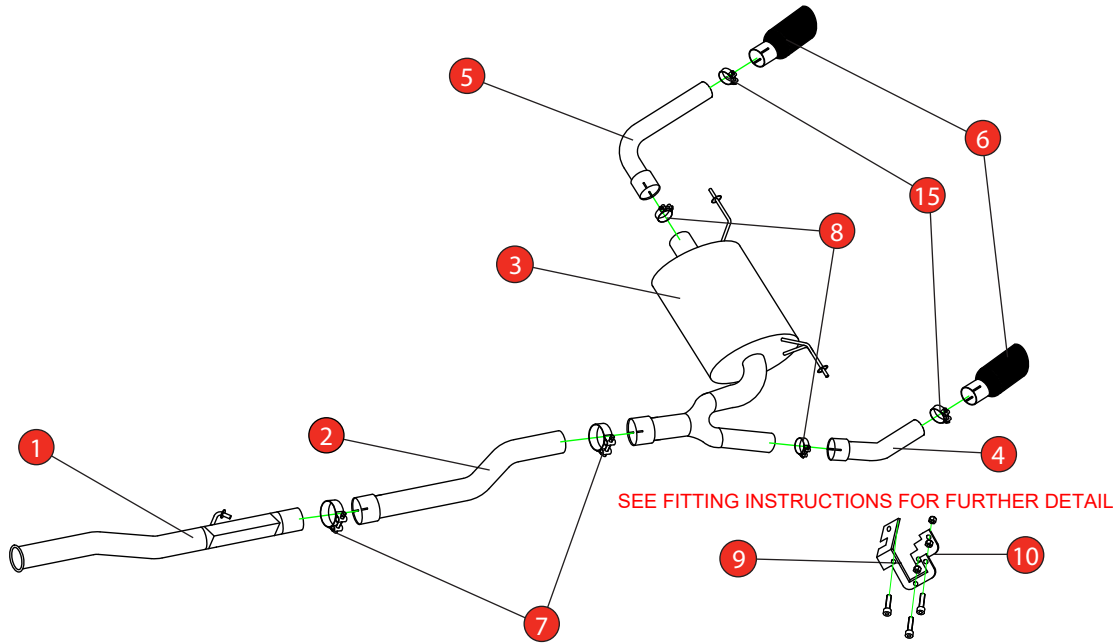


Car	Ford Focus RS MK3	Part No.	SFD085DC
Year	2016-Current	Fit Kits	246FK
Notes	Where not supplied use original fittings. To remove the original system it will require cutting.	Features	Pipe Diameter:- 76mm

Estimated Fitting Time: 60 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	1252FD	Front Pipe	1
2	1253FD	Link Pipe	1
3	1257FD	Rear Silencer	1
4	1259FD	Left Hand Trim Connecting Pipe Without valve	1
5	1256FD	Right Hand Trim Connecting Pipe	1
6	Z023.10153	Ø114mm Black Ceramic Daytona Trim	2
Fit Kit			
7	Z016.10062	79mm H/D Clamp	2
8	Z016.10070	66mm H/D Clamp	2
9	Z007.31422	Valve Motor Mounting Bracket	1
10	Z007.31425	Valve Outer Mounting Plate	1
11	Z017.10118	M5 x 25mm Caphead Screw	1
12	Z031.10136	M5 x 30mm Caphead Screw	2
13	Z017.12716	M5 Nyloc Nut	5
14	Z017.12743	M5 Washer	3
15	Z016.10064	63-68mm Clamp	2

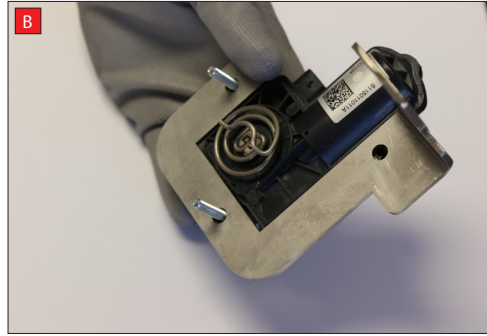
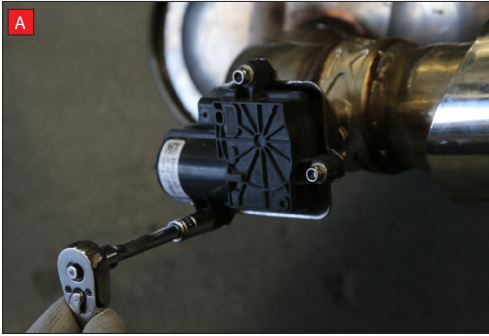
E-MARK	N/A
DATE	03/05/18
ISSUE	01
AUTHORISED	M.Ydlibi

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

Car	Ford Focus RS MK3	Part No.	SFD085DC
Year	2016-Current	Fit Kits	246FK
Notes	Where not supplied use original fittings. To remove the original system it will require cutting.	Features	Pipe Diameter:- 76mm



A) Remove the valve motor from the original exhaust.

B) Using M5 X 30mm cap head screws (item 12) bolt the O.E valve motor to the valve mounting bracket (item 9). Use the M5 washer (item 14) on the Motor side of the bolts.

C) Take 2 of the M5 nyloc nuts (item 13) and secure the valve motor to the bracket. **DO NOT FULLY TIGHTEN THESE NUTS.**

D) Using items 11,13 and 14 Bolt the motor to the bracket again using the washer on the motor side. Tighten the bolt.

E) Align the valve plate (item 10) over the M5 x 30mm screws. Once happy with the alignment tighten up the M5 nyloc nuts on the bolts to fix the bolts in position.

F) Remove the O.E spring and the valve plate (item 10). Now refit these together as shown in figure 'F'. Make sure the spring is fitted to the motor correctly.

G) Secure the valve plate with the two remaining M5 nyloc nuts ensuring it is a tight fit.

H) Bolt the bracket to the rear of the vehicle as shown in figure 'H' and plug the motor back into the car.

